DURO BAG MFG. CO.
1 Duro Way
Walton, KY 41094

CREATED BY: B. Wallrawe

TECHNICAL:

Starting Web: 45 1/4" Finished Web 45.00"

DESIGN GROUP:
Shopper Series

Ultra Modular Towner
16 x 6 x 18 3/4

DATE: 7/26/04

SCALE: FULL

This .020" Mircrodot Is For Flexographic Printing Only.
It Should Be Placed On Every Color At The
Center Of Largest Copy (Top To Bottom). The Left Microdot
Gets Placed 1/64" Inside The Paste Area.
The Right Microdot Gets Placed 1/64" Outside
The Right Side Back Fold Edge Line.

BORDER DESIGNS
Because Of Machine Movement In Bag
Conversion, Copy Should Be Placed At
Least 1/4" From Fold Lines Or Edges.
In The Top Area, Use 1/2" Bleed.
Border Designs Should Be Kept 1/2" From
Fold Edges, Top Cutoff And Bottom Fold.

PLEASE NOTE: All Screen, Half-Tones And Process Jobs Must Be Reviewed Bt Duro's Graphic Printing Division Before Preparing Art.

This Proof is For Copy, Elements And Position Only. NOT FOR COLOR APPROVAL.

Fill All 5 Anti-Bounce Area With 40% Screen In All Colors Containing Screens

Full Panel Print
Must Bleed Into
Top & Bottom Panel Of Bag,
Which Is Indicated On Template

Anti-Bounce Strips
Fold And Paste Lines
Clone Areas
Bleed Lines
Center Lines

.375 Bleed
GUSSET 6.00
FACE 16.00
GUSSET 6.00
BACK 16.00

Bleed Copy Must Extend To this Line.
Any Copy Above This Line Will Not Be Seen.
Final Art For Plates Should Stop At This Back Fold Line.

AFTER CONVERSION, THIS AREA (.25") WILL APPEAR IN BOTTOM OF BAG

Top Fold .25" Label 1/2"

TOP CUTOFF
TOP FOLD
TRIM LINE

UNPRINTED PASTE AREA

23.248 .74 TOOTH 10 DP

LENGTH 18.75

AREA (X) .38 Bleed

CLONE THIS AREA INTO AREA INDICATED AT EARLIEST OF LAYOUT (X)

UNPRINTED PASTE AREA

3.748

BTM STAMP AREA

BAR #1
BAR #4
BAR #2
BAR #3
BAR #5
BAR #6

PLACEMENT OF DENSITY BARS
(UP TO 6 COLORS)

PASTE AREA

ID#_____
COLOR_____

CUT FLAP 12.00
PRINT FLAP 13.00