DURO BAG MFG. CO.

1 Duro Way
Walton, KY 41094

CREATED BY: B. Wallrawe

TECHNICAL:

Starting Web: 51.25 Finished Web 51.00"

DESIGN GROUP:
Shopper Series

Macrame Cargo
18 x 7 x 18.75

DATE: 4/29/04

SCALE: FULL

This .020" Microdot Is For Flexographic Printing Only. It Should Be Placed On Every Color At The Center Of Largest Copy (Top To Bottom). The Left Microdot Gets Placed 1/64" Inside The Paste Area. The Right Microdot Gets Placed 1/64" Outside The Right Side Back Fold Edge Line.

BORDER DESIGNS
Because Of Machine Movement In Bag Conversion, Copy Should Be Placed At Least 1\4" From Fold Lines Or Edges. In The Top Area, Use 1\2" Bleed. Border Designs Should Be Kept 1\2" From Fold Edges, Top Cutoff And Bottom Fold.

PLEASE NOTE: All Screen, Half-Tones And Process Jobs Must Be Reviewed Bt Duro's Graphic Printing Division Before Preparing Art.

This Proof is For Copy, Elements And Position Only. NOT FOR COLOR APPROVAL.

Fill All 5 Anti-Bounce Area With 40% Screen In All Colors Containing Screens

Full Panel Print
Must Bleed Into
Top & Bottom Panel Of Bag, Which Is Indicated On Template

Anti-Bounce Strips
Fold And Paste Lines
Clone Areas
Bleed Lines
Center Lines

.375 Bleed
Gusset 7.00"
Face 18.00"
Gusset 7.00"
Back 18.00"

Bleed Copy Must Extend To this Line.
Any Copy Above This Line Will Not Be Seen.
Final Art For Plates Should Stop At This Back Fold Line.

.375 Bleed
Top Fold 1.75"
UNPRINTED PASTE AREA
AREA OF .188" Bleed
UNPRINTED PASTE AREA
Bottom 4.0065"
Repeat 24.819" 79 Tooth 10 Pitch Gear
Face Height 18.75"

AFTER CONVERSION, THIS AREA (.3125") WILL APPEAR IN BOTTOM OF BAG

Holes 3/16" Diameter - 4 1/4" Apart

TOP CUTOFF
TRIM LINE
TOP FOLD

CLOSE THIS AREA WITH PINK INDICATER AT PANEL OF LAYOUT XX

UNPRINTED PASTE AREA

BAR #1 BAR #2 BAR #3
BAR #4 BAR #5 BAR #6

PLACEMENT OF DENSITY BARS (UP TO 6 COLORS)

UNPRINTED PASTE AREA

UNPRINTED PASTE AREA

ID #_____
Color_____

Cut Flap 13 13/16"
Printed Flap 14 13/16"

This Proof is For Copy, Elements And Position Only. NOT FOR COLOR APPROVAL.